

Work Order ID 68223

Monday, April 11, 2011 9:25:21 AM



Page 1

Item ID: D350-561-141

Accept



Setup Start



Revision ID:

Stop



Item Name: Single Cargo Mirror Assembly

Start Date: 4/8/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 4/12/2011 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: H

Date: 11-04-11

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-561-141 CHG003

Sub 4/25

label

11-04-11

105

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/4/21

20

110

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Sub 4/25

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Item ID: D350-561-141

Accept

Setup Start

Revision ID:

Stop

Item Name: Single Cargo Mirror Assembly

Start Date: 4/8/2011 Start Qty: 2.00

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Required Date: 4/12/2011 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-561-141

PP 68222
Rec

11/4/58

20

130

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

11/4/26

MF

11-04-25

Picklist Print

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Monday, April 11, 2011 9:25:49 AM

Work Order ID: 68223

Parent Item: D350-561-141

Parent Item Name: Single Cargo Mirror Assembly

Start Date: 4/8/2011

Required Date: 4/12/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A 07.07.26 new issue (DSI9379) EC verified by:JLM IPP rev
B 10.02.16 per ecn 10-523 EC verified by: DD IPP Rev:C add pick kit
DD 10.03.15 verified by:EC IPP Rev:D 10.09.14 per IIN revD
DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S 72 D2011-101 6" Mirror		Manufactured	No			105	Each	37.0000	1	2			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST221				37					
				65838				37					
S 72 D2012-105 Arm		Manufactured	No			105	Each	8.0000	1	2			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST229				8					
				60426				2					
				66841				6					
S 72 D2012-107 Clevis		Manufactured	No			105	Each	44.0000	1	2			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				WA005				44					
				62242				4					
				66841				40					

Picklist Print

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Work Order ID: 68223



Parent Item: D350-561-141



Parent Item Name: Single Cargo Mirror Assembly

Start Date: 4/8/2011

Required Date: 4/12/2011

Start Qty: 2.00

Required Qty: 2.00

S D2012-111 Bracket	Manufactured	No	105	Each	10.0000	1	2							
<u>Location</u>														
			ST004	<u>Loc Qty</u>		<u>Loc Code</u>								
			62051	10										
S D2012-115 Bracket, Clevis	Manufactured	No	105	Each	32.0000	1	2							
<u>Location</u>														
			ST004	<u>Loc Qty</u>		<u>Loc Code</u>								
			25581	32										
S D2022-101 Spacer	Manufactured	No	105	Each	31.0000	2	4							
<u>Location</u>														
			ST504	<u>Loc Qty</u>		<u>Loc Code</u>								
			66939	31										
S D3629-1 Bracket	Manufactured	No	105	Each	9.0000	1	2							
<u>Location</u>														
			ST245A	<u>Loc Qty</u>		<u>Loc Code</u>								
			62341	9										
S D3635-1 Gasket	Manufactured	No	105	Each	13.0000	1	2							
<u>Location</u>														
			st073	<u>Loc Qty</u>		<u>Loc Code</u>								
			62340	13										

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Shop Packet Print

Picklist Print

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Work Order ID: 68223

Parent Item: D350-561-141

Parent Item Name: Single Cargo Mirror Assembly

Start Date: 4/8/2011

Required Date: 4/12/2011

Start Qty: 2.00

Required Qty: 2.00

D3646-1

Manufactured No

105

Each

11.0000

1

2



Arm

Location

Loc Qty

Loc Code

ST229

11

62343

1

64413

10

Manufactured No

105

Each

11.0000

1

2

D3646-3



Arm

Location

Loc Qty

Loc Code

ST229

11

62342

1

64414

10

Manufactured No

105

Each

11.0000

2

4

D4070-041



Clamp

Location

Loc Qty

Loc Code

ST460

11

64415

11

Purchased No

105

Each

768.0000

3

6

AN3-4A



Bolt

Location

Loc Qty

Loc Code

ST350

768

104291

300

104625

300

114374

168

Picklist Print

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Work Order ID: 68223

Parent Item: D350-561-141

Parent Item Name: Single Cargo Mirror Assembly

Start Date: 4/8/2011

Required Date: 4/12/2011

Start Qty: 2.00

Required Qty: 2.00

AN3-5A
Bolt

Purchased No

105 Each

512.0000

3

6

Location

Loc Qty

Loc Code

ST350

512

115371

500

116632

12

Purchased No

105 Each

186.0000

1

2

Location

Loc Qty

Loc Code

ST351

186

114941

36

116191

50

116704

100

Purchased No

105 Each

160.0000

3

6

Location

Loc Qty

Loc Code

ST356

160

115936

10

116191

100

116549

50

Purchased No

105 Each

105.0000

1

2

Location

Loc Qty

Loc Code

ST356

105

115835

10

116419

45

117313

50

AN4-10A
Bolt

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Shop Packet Print

Picklist Print

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Work Order ID: 68223

Parent Item: D350-561-141

Parent Item Name: Single Cargo Mirror Assembly

Start Date: 4/8/2011

Required Date: 4/12/2011

Start Qty: 2.00

Required Qty: 2.00

AN960JD10 NAS1149D0363J Purchased

No

105

Each

0.0000

8

16

Washer

AN960JD416 NAS1149D0463J Purchased

No

105

Each

0.0000

8

16

Washer

MS21042L3 Purchased

No

105

Each

1,987.000

4

Nut

Location

Loc Qty

Loc Code

ST300

1987

116391

413

116540

800

116549

774

MS21042L4

Purchased

No

105

Each

3,032.000

4

Nut

Location

Loc Qty

Loc Code

ST300

3032

116188

1032

116823

2000

M116583

M117065

8

8 1/14/21

9

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Shop Packet Print

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5. PARTS LIST

Qty -041	Qty -043	Qty -045	Qty -141	Qty -143	Part Number	Description
X	1				D350-561-041	SINGLE MIRROR INSTALLATION
	X				D350-561-043	DUAL MIRROR INSTALLATION
	1	X		1	D350-561-045	MIRROR KIT
			X	1	D350-561-141	SINGLE MIRROR INSTALLATION
				X	D350-561-143	DUAL MIRROR INSTALLATION
1		1	1		D2011-101	Mirror
1					D2012-101	Arm
1					D2012-103	Arm
1			1		D2012-105	Arm
2			1		D2012-107	Clevis
1					D2012-109	Bracket
1			1		D2012-111	Bracket
4		2			D2012-113	Clamp
1			1		D2012-115	Bracket
4			2		D2022-101	Spacer
4					D2856-100-325	Abrasion Strip
1*		1*	1*		D3014-1	Locknut
			1		D3629-1	Bracket
			1		D3635-1	Gasket
		2			D3635-3	Gasket
			1		D3646-1	Arm
			1		D3646-3	Arm
			2		D4070-041	Clamp
2		2	3		AN3-4A	Bolt
2			3		AN3-5A	Bolt
1			1		AN3-6A	Bolt
2			1		AN4-10A	Bolt
3			3		AN4-5A	Bolt
14		4	8		AN960JD10	Washer
9		2	8		AN960JD416	Washer
1*		1*	1*		AN960JD416L	Washer
5		2	4		MS21042L3	Nut (or MS21042-3)
5			4		MS21042L4	Nut (or MS21042-4)

*INCLUDED AS PART OF D2011-101 MIRROR